

# SDA 03 THREE AXIS FULL SERVO STACKER

## GENERAL FEATURES

- X-Y-Z axis movement controlled by three brushless servo motors, accurate and absolutely repeatable movements
- Installed on rails with easy and quick withdrawal system
- Safety guards
- Kit of inserts in graphite with easy change system
- Push-bar with compressed air cooling capability
- Stabilization bar for particularly unstable ware, with remote horizontal and vertical adjustment
- Extremely reduced maintenance
- Different types of cycle synchronization
- User-friendly operator interface
- Easy data programming, saving, loading of configuration
- Operator terminal and control installed on top of the cabinet

## TECHNICAL DATA

- Cycle speed: up to 21 cycles per minute
- Cross conveyor speed: up to 60 m/min
- Glass containers max. height: 500 mm

## PUSH-BAR

- Max. width 4500 mm
- Min. inserts centre distance: 60 mm
- Inserts step: 20 mm
- Stroke in lehr direction: 480 mm
- Side shift stroke: 480 mm
- Vertical stroke: 525 mm
- Admissible lehr belt height: 800 ÷ 1100 mm

